



Safety Alert #71: New Vehicle to Site

Incident

A new Rear Dump Truck was delivered to a mine site and positions 1, 2, 3 & 6 were installed to transport the vehicle from the unloading area 2kms to the mechanical workshop in preparation for full assembly & commissioning. Positions 1, 2, 3 & 6 were installed with rattle gun.

Upon arrival of the truck at the mechanical workshop it was noted that position #3 wheel stud bolts were loose.

Recommendations

1. Ensure any “bolt-on” task you undertake, regardless of whether it is a new-to-site vehicle or routine position movement, is installed as per Klinge Safe Work Procedures (SWPs) and training methods.
2. Ensure all fasteners are installed and that manufacturer torque settings are applied with a calibrated (in-date) torque tool. Refer in-date ***Klinge Torque & Pressure Wall Chart***.
3. Ensure all personnel adhere with the requirements of ***Tom’s 5 Nevers*** – particularly “*No Short-cuts*”.

Please discuss this Safety Alert with all team members and complete acknowledgement form.

Please also review revised SWP-SH-10 dated October 2009.

Eliminate All Unsafe Acts & Conditions.

Davin Faux, Manager – Global Risk & Business Improvement
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